# **Auto Klene SD120**

### **Auto Klene Solutions**

Chemwatch: **73-5408** Version No: **3.1.1.1** 

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 2

Issue Date: 10/01/2017 Print Date: 30/05/2017 S.GHS.AUS.EN

# SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### **Product Identifier**

Product name	Auto Klene SD120
Synonyms	Not Available
Other means of identification	Not Available

# Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Upholstery/ Light Degreaser.
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# Details of the supplier of the safety data sheet

Registered company name	Auto Klene Solutions	
Address	1/83 Merrindale Drive Croydon VIC 3136 Australia	
Telephone	+61 3 8761 1900	
Fax	+61 3 8761 1955	
Website	https://www.autoklene.com/msds/	
Email	Not Available	

### Emergency telephone number

Association / Organisation	Not Available	
Emergency telephone numbers	131 126 (Poisons Information Centre)	
Other emergency telephone numbers	0800 764 766 (New Zealand Poisons Information Centre)	

# **SECTION 2 HAZARDS IDENTIFICATION**

### Classification of the substance or mixture

# HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

# CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	0		
Toxicity	1		0 = Minimum
Body Contact	2		1 = Low 2 = Moderate
Reactivity	0		3 = High
Chronic	0		4 = Extreme

Poisons Schedule	e S5	
Classification [1]	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI	

# Label elements

Hazard pictogram(s)



SIGNAL WORD	WARNING

### Hazard statement(s)

H315	Causes skin irritation.
H319	Causes serious eye irritation.

# Precautionary statement(s) Prevention

P280 Wear protective gloves/protective clothing/eye protection/face protection.

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# Precautionary statement(s) Response

P362	Take off contaminated clothing and wash before reuse.	
P305+P351+P338	P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P302+P352	IF ON SKIN: Wash with plenty of soap and water.	
P332+P313	If skin irritation occurs: Get medical advice/attention.	

# Precautionary statement(s) Storage

Not Applicable

# Precautionary statement(s) Disposal

Not Applicable

# SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
Not Available	1-10	non/ anionic ionic surfactants
111-76-2	1-10	ethylene glycol monobutyl ether
Not Available	<1	foaming agent
Not Available	<1	green dye
Not Available	<1	perfume mint
	balance	Ingredients determined not to be hazardous
7732-18-5	balance	water

# **SECTION 4 FIRST AID MEASURES**

# Description of first aid measures

Eye Contact	If this product comes in contact with the eyes:  Nash out immediately with fresh running water.  Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.  Seek medical attention without delay; if pain persists or recurs seek medical attention.  Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs:  ► Immediately remove all contaminated clothing, including footwear.  ► Flush skin and hair with running water (and soap if available).  ► Seek medical attention in event of irritation.
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>
Ingestion	<ul> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Seek medical advice.</li> </ul>

# Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

# **SECTION 5 FIREFIGHTING MEASURES**

# **Extinguishing media**

- There is no restriction on the type of extinguisher which may be used.
   Use extinguishing media suitable for surrounding area.

# Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.	
Advice for firefighters		
Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>Prevent, by any means available, spillage from entering drains or water courses.</li> <li>Use fire fighting procedures suitable for surrounding area.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> </ul>	

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Fire/Explosion Hazard

- Non combustible.
- Not considered a significant fire risk, however containers may burn.

May emit poisonous fumes May emit corrosive fumes.

**HAZCHEM** 

Not Applicable

# **SECTION 6 ACCIDENTAL RELEASE MEASURES**

# Personal precautions, protective equipment and emergency procedures

See section 8

#### **Environmental precautions**

See section 12

# Methods and material for containment and cleaning up

Minor Spills

- ► Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- ► Control personal contact with the substance, by using protective equipment.
- ▶ Contain and absorb spill with sand, earth, inert material or vermiculite.
- ▶ Wipe up.
- Place in a suitable, labelled container for waste disposal.

Major Spills

- Moderate hazard. ▶ Clear area of personnel and move upwind.
  - Alert Fire Brigade and tell them location and nature of hazard.
  - Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Stop leak if safe to do so.
- ▶ Contain spill with sand, earth or vermiculite.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

#### **SECTION 7 HANDLING AND STORAGE**

#### Precautions for safe handling

▶ DO NOT allow clothing wet with material to stay in contact with skin

Safe handling

- Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area.
  - Avoid contact with moisture.
  - Avoid contact with incompatible materials.
  - When handling, DO NOT eat, drink or smoke
  - ▶ Keep containers securely sealed when not in use.

Other information

- Store in original containers.
- Keep containers securely sealed. Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

### Conditions for safe storage, including any incompatibilities

Suitable container

- Polyethylene or polypropylene container.
- Packing as recommended by manufacturer.
- ► Check all containers are clearly labelled and free from leaks.

Storage incompatibility

None known

# **SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

# **Control parameters**

### OCCUPATIONAL EXPOSURE LIMITS (OEL)

# INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethylene glycol monobutyl ether	2-Butoxyethanol	96.9 mg/m3 / 20 ppm	242 mg/m3 / 50 ppm	Not Available	Sk

# EMERGENCY LIMITS

LINEROLITOT LIMITO				
Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethylene glycol monobutyl ether	Butoxyethanol, 2-; (Glycol ether EB)	60 ppm	120 ppm	700 ppm
Ingredient	Original IDLH	Revised IDLH		
non/ anionic ionic surfactants	Not Available	Not Available		
ethylene glycol monobutyl ether	700 ppm	700 [Unch] ppm		
foaming agent	Not Available	Not Available		
green dye	Not Available	Not Available		

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perfume mint	Not Available	Not Available
water	Not Available	Not Available

#### **Exposure controls**

# Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

# Personal protection









- ▶ Safety glasses with side shields.
- Chemical goggles

# Eye and face protection

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable.

#### Skin protection

#### See Hand protection below

- Wear chemical protective gloves, e.g. PVC.
- ► Wear safety footwear or safety gumboots, e.g. Rubber

# Hands/feet protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

# Body protection

# See Other protection below

# Other protection

- Overalls.
- P.V.C. apron.
- ▶ Barrier cream.
- Skin cleansing cream.Eye wash unit.

# Thermal hazards

Not Available

# Recommended material(s)

# GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	CPI
BUTYL	Α
NEOPRENE	В
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С
NITRILE	С
PE/EVAL/PE	С
PVA	С
PVC	С
SARANEX-23	С
VITON	С

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

# Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

### ^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

### **SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

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Appearance	Green liquid; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	0.9
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	7.5-8.5	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available

# **SECTION 10 STABILITY AND REACTIVITY**

Not Available

Vapour density (Air = 1)

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

VOC g/L

Not Available

# **SECTION 11 TOXICOLOGICAL INFORMATION**

# Information on toxicological effects

Inhaled	The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.			
Ingestion	Accidental ingestion of the material may be damaging to the health	of the individual.		
Skin Contact	This material can cause inflammation of the skin on contact in some persons.  The material may accentuate any pre-existing dermatitis condition  Open cuts, abraded or irritated skin should not be exposed to this material  Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.			
Eye	This material can cause eye irritation and damage in some persons	3.		
Chronic		Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.		
Auto Klene SD120	TOXICITY	IRRITATION		
Auto Riene 3D120	Not Available	Not Available		
	TOXICITY	IRRITATION		
ethylene glycol monobutyl	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): 100 mg SEVERE		
ether	Inhalation (rat) LC50: 450 ppm/4hr <sup>[2]</sup>	Eye (rabbit): 100 mg/24h-moderate		
	Oral (rat) LD50: 250 mg/kg <sup>[2]</sup>	Skin (rabbit): 500 mg, open; mild		
,	TOXICITY	IRRITATION		
water	Not Available	Not Available		
Legend:	Value obtained from Europe ECHA Registered Substances - Acceptracted from RTECS - Register of Toxic Effect of chemical Substances.	ute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data ances		

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce

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coniunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

For ethylene glycol monoalkyl ethers and their acetates (EGMAEs):

Typical members of this category are ethylene glycol propylene ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene glycol hexyl ether (EGHE) and their acetates.

EGMAEs are substrates for alcohol dehydrogenase isozyme ADH-3, which catalyzes the conversion of their terminal alcohols to aldehydes (which are transient metabolites). Further, rapid conversion of the aldehydes by aldehyde dehydrogenase produces alkoxyacetic acids, which are the predominant urinary metabolites of mono substituted glycol ethers.

Acute Toxicity: Oral LD50 values in rats for all category members range from 739 (EGHE) to 3089 mg/kg bw (EGPE), with values increasing with decreasing molecular weight. Four to six hour acute inhalation toxicity studies were conducted for these chemicals in rats at the highest vapour concentrations practically achievable. Values range from LC0 > 85 ppm (508 mg/m3) for EGHE, LC50 > 400ppm (2620 mg/m3) for EGBEA to LC50 > 2132 ppm (9061 mg/m3) for EGPE. No lethality was observed for any of these materials under these conditions.

Animal testing showed that exposure to ethylene glycol monobutyl ether resulted in toxicity to both the mother and the embryo. Reproductive effects were thought to be less than that of other monoalkyl ethers of ethylene glycol.

Chronic exposure may cause anaemia, with enlargement and fragility of red blood cells. It is thought that in animals butoxyethanol may cause generalized clotting and bone infarction. In animals, 2-butoxyethanol also increased the rate of some cancers, including liver cancer.

For ethylene glycol:

Ethylene glycol is quickly and extensively absorbed throughout the gastrointestinal tract. Limited information suggests that it is also absorbed through the airways; absorption through skin is apparently slow. Following absorption, it is distributed throughout the body. In humans, it is initially metabolized by alcohol dehydrogenase to form glycoaldehyde, which is rapidly converted to glycolic acid and glycoal. These breakdown products are oxidized to glycoylate, which may be further metabolized to formic acid, oxalic acid, and glycine. Breakdown of both glycine and formic acid can generate carbon dioxide, which is one of the major elimination products of ethylene glycol. In addition to exhaled carbon dioxide, ethylene glycol is eliminated in the urine as both the parent compound and glycolic acid.

NOTE: Changes in kidney, liver, spleen and lungs are observed in animals exposed to high concentrations of this substance by all routes. \*\* ASCC (NZ) SDS

**WATER** No significant acute toxicological data identified in literature search.

Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	✓	Reproductivity	0
Serious Eye Damage/Irritation	<b>✓</b>	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Legend:

X - Data available but does not fill the criteria for classification

✓ – Data available to make classification
 N – Data Not Available to make classification

# **SECTION 12 ECOLOGICAL INFORMATION**

MONOBUTYL ETHER

# Toxicity

Auto Klene SD120	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	222.042mg/L	3
ethylene glycol monobutyl	EC50	48	Crustacea	>1000mg/L	4
ether	EC50	96	Algae or other aquatic plants	1081.644mg/L	3
	EC50	384	Crustacea	51.539mg/L	3
	NOEC	96	Crustacea	1000mg/L	4
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
water	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

# DO NOT discharge into sewer or waterways.

# Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethylene glycol monobutyl ether	LOW (Half-life = 56 days)	LOW (Half-life = 1.37 days)
water	LOW	LOW

# Bioaccumulative potential

Ingredient	Bioaccumulation
ethylene glycol monobutyl ether	LOW (BCF = 2.51)
water	LOW (LogKOW = -1.38)

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### Mobility in soil

Ingredient	Mobility
ethylene glycol monobutyl ether	HIGH (KOC = 1)
water	LOW (KOC = 14.3)

### **SECTION 13 DISPOSAL CONSIDERATIONS**

#### Waste treatment methods

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.

Product / Packaging disposal

- Recycle wherever possible.
   Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ► Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

#### **SECTION 14 TRANSPORT INFORMATION**

# **Labels Required**

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

# **SECTION 15 REGULATORY INFORMATION**

Safety, health and environmental regulations / legislation specific for the substance or mixture  $\frac{1}{2}$ 

## ETHYLENE GLYCOL MONOBUTYL ETHER(111-76-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

# WATER(7732-18-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Υ
Canada - DSL	Υ
Canada - NDSL	N (water; ethylene glycol monobutyl ether)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (water; ethylene glycol monobutyl ether)
Korea - KECI	Υ
New Zealand - NZIoC	Υ
Philippines - PICCS	Y
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

# **SECTION 16 OTHER INFORMATION**

# Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.